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APPLICATION NO.	.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/815,654	10/815,654 04/02/2004		Shunpei Yamazaki	0756-7279	9416
31780	7590	01/26/2006		EXAMINER	
ERIC RO	BINSON		GUERRERO, MARIA F		
PMB 955 21010 SOUTHBANK ST.				ART UNIT	PAPER NUMBER
		VA 20165		2822	
				DATE MAILED: 01/26/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Comments	10/815,654	YAMAZAKI ET AL.				
Office Action Summary	Examiner	Art Unit				
	Maria Guerrero	2822				
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA.  - Extensions of time may be available under the provisions of 37 CFR 1.1: after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period vortice. Failure to reply within the set or extended period for reply will, by statute any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 29 De	ecember 2005.					
	action is non-final.					
3) Since this application is in condition for allowar	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	33 O.G. 213.				
Disposition of Claims						
<ul> <li>4)  Claim(s) 1-84 is/are pending in the application.</li> <li>4a) Of the above claim(s) See Continuation Shots</li> <li>5)  Claim(s) is/are allowed.</li> <li>6)  Claim(s) 28,32,36,40,44,48,52,56,63,66-72,74,7)</li> <li>Claim(s) 61 and 62 is/are objected to.</li> <li>Claim(s) are subject to restriction and/or</li> </ul>	eet is/are withdrawn from conside .76,78 and 80-84 is/are rejected.	eration.				
Application Papers						
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) access Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction of the original than the original than the correction of the original than the original tha	epted or b) objected to by the Edrawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of	s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No d in this National Stage				
Attachment(s)  Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)  Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other:					

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#### **DETAILED ACTION**

This Office Action is in response to the Preliminary Amendment filed August 12,
 and the Election filed December 29, 2005.

#### Status of Claims

2. Claims 1-84 are pending.

#### Election/Restrictions

- 3. Applicant's election of Species 1D (independent claims 44, 48, 52, 56 and their dependent claims) in the reply filed on December 29, 2005 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)). However, applicant pointed out claims 27-42 and 72-79 as generic claims. Claims 28, 32, 36, 40, 72, 76 and 78 have been examined with the elected species the rest of the claims recited some embodiments that do not correspond with the elected species i.e., a silicon oxide film covering the thin film transistor.
- 4. Claims 1-27, 29-31, 37-39, 41-43, 49-51, 53-55, 57-61, 64-65, 73, 75, 77 and 79 withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made **without** traverse in the reply filed on December 29, 2005.

#### Information Disclosure Statement

The information disclosure statement (s) filed April 2, 2004, July 2, 2004, October
 2004, January 12, 2005, January 31, 2005, March 7, 17 2005, May 19, 2005,
 October 27, 2005 and December 12, 2005 have been considered.

## Claim Objections

6. Claims 61-62 are objected to under 37 CFR 1.75(c) as being in improper form because a multiple dependent claim should refer to other claims in the alternative only. See MPEP § 608.01(n). Accordingly, the claims 61-62 have not been further treated on the merits.

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to

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consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

7. Claims 28, 32, 36, 44, 48, 52, 66-72, 76, 78, 80, 83-84 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wakai et al. (U.S. 5,032,883) in view Takenouchi et al. (U.S. 5,427,961).

Wakai et al. discloses an inverted staggered TFT having a pixel electrode, an insulating substrate (filmy) 101, a gate insulating film 103, and a semiconductor film 104 (amorphous silicon or the like) (col. 4, lines 15-30, col. 5, lines 40-45). Wakai et al. teaches an insulating film 108 comprising polyimide, silicon oxide or an acrylic resin over a the thin film transistor and therebetween the transistor and the substrate formed by applying a liquid (col. 6, lines 2-15). Wakai et al. teaches the first insulating film 108a being used to flatten the uneven surface above the insulating substrate (fig. 7, col. 7, lines 48-57). Wakai et al. shows the thin film transistor comprising a coplanar thin film transistor as well known in the art (col. 1, lines 35-40). Wakai et al. discloses the card-type electronic device having a pair of filmy substrates opposing to each other and a thin film transistor therebetween (Fig. 5-6, col. 6, lines 35-67).

Wakai et al. does not specifically show the substrate being a flexible substrate and forming a resinous layer over the first flexible substrate. However, Takenouchi et al. discloses a semiconductor device having a resinous substrate, the resinous substrate made of polyester (e.g., PET (polyethylene terephlate)), polyimide, fluoroplastic, PES (polyethylene sulfane) (col. 3, lines 49-55). Takenouchi et al. also teaches a resinous layer provided on the resinous substrate including an acrylic resin (e.g. methyl acrylate

ester, ethyl acryalate ester, butyl acrylate ester, and 2-ethyhexyl acrylate ester (col. 3, lines 55-60). In addition, Takenouchi et al. discloses providing the film on the substrate with the purpose of leveling the initial surface irregularities (col. 4, lines 10-15).

Therefore, it would have been obvious to a person of ordinary skill in the art at the time the invention was made to modify Wakai et al. reference by including the resinous substrate taught by Takenouchi et al. in order to reduce the cost and to obtain a device easily handled having a larger field of application (Takenouchi et al., col. 1, lines 15-25, col. 3, lines 20-25).

8. Claims 40, 56, 63,66-71, 74, 80-82 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wakai et al. (U.S. 5,032,883) in view of view of Kaschmitter et al. (U.S. 5,456,763) and Takenouchi et al. (U.S. 5,427,961).

Wakai et al. discloses an inverted staggered TFT having a pixel electrode, an insulating substrate (filmy) 101, a gate insulating film 103, and a semiconductor film 104 (amorphous silicon or the like) (col. 4, lines 15-30, col. 5, lines 40-45). Wakai et al. teaches an insulating film 108 comprising polyimide, silicon oxide or an acrylic resin over a the thin film transistor and therebetween the transistor and the substrate formed by applying a liquid (col. 6, lines 2-15). Wakai et al. teaches the first insulating film 108a being used to flatten the uneven surface above the insulating substrate (fig. 7, col. 7, lines 48-57). Wakai et al. shows the thin film transistor comprising a coplanar thin film transistor as well known in the art (col. 1, lines 35-40). Wakai et al. discloses the card-type electronic device having a pair of filmy substrates opposing to each other and a thin film transistor therebetween (Fig. 5-6, col. 6, lines 35-67).

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Wakai et al. does not specifically show the substrate being a flexible substrate, forming the crystalline silicon by laser irradiation (KrF or XeCl laser light) to the amorphous silicon layer as claimed. However, Kaschmitter et al. shows converting amorphous silicon crystalline silicon by applying laser irradiation using KrF or XeCl excimer laser light (col. 4, lines 1-65, col. 5, lines 35-57). Kaschmitter et al. teaches employing inexpensive plastic substrates such as PES and the temperature up to 200°C. (col. 4, lines 32-50).

Wakai et al. does not specifically show forming the resinous layer over the first flexible substrate. However, Takenouchi et al. discloses a semiconductor device having a resinous substrate, the resinous substrate made of polyester (e.g., PET (polyethylene terephlate)), polyimide, fluoroplastic, PES (polyethylene sulfane) (col. 3, lines 49-55). Takenouchi et al. also teaches a resinous layer provided on the resinous substrate including an acrylic resin (e.g. methyl acrylate ester, ethyl acrylate ester, butyl acrylate ester, and 2-ethyhexyl acrylate ester (col. 3, lines 55-60). In addition, Takenouchi et al. discloses providing the film on the substrate with the purpose of leveling the initial surface irregularities (col. 4, lines 10-15).

Therefore, it would have been obvious to a person of ordinary skill in the art at the time the invention was made to modify Wakai et al. reference by including the flexible substrate, the crystallization process suggested by Kaschmitter et al. and the resinous layer suggested by Takenouchi et al. in order to obtain thin film transistors with low cost and light weight conformal display materials (Kaschmitter et al., col. 5, lines 50-57).

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Regarding the process limitations, the patentability of a product does not depend on its method of production. If the product in the product-by process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior art product was made by a different process. In re Hirao and Sato et al., 190 USPQ 15 at 17 (CCPA 1976 (footnote 3). See also IN re Brown and Saffer, 173 USPQ 685 (CCPA 1972); In re Luck and Gainer, 177 USPQ 523 (CCPA 1973); In re Fessmann, 180 USPQ 324 (CCPA 1974); In re Marosi et al., 218 USPQ 289 (Fed. Cir. 1983); In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985).

- 9. Claims 44, 48, 52, 66-69, 76, 78, 80 and 83-84 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tamahiko Nishiki et al. (JP 63-279228) (cited by Applicant) in view of Takenouchi et al. (U.S. 5,427,961).
- 10. Tamahiko Nishiki et al. discloses a semiconductor device comprising a first substrate, a TFT having pixel electrodes with source and drain regions, a second substrate, a gate insulating film, and a semiconductor film (amorphous silicon (including microcrystalline silicon)) (Fig. 1(A)-6). Tamahiko Nishiki et al. teaches an insulating film (polyimide) having a flat surface provided on the first substrate to planarize the surface (Fig. 1(A)-6, pages 8-15).

Tamahiko Nishiki et al. fails to disclose the substrate being a resinous substrate such as polyethylene terephlate, polyethylene napthtalate, polyethylene sulfite and polyimide as claimed. Tamahiko Nishiki et al. fails to show the resinous material consisting of: methyl ester of acrylic acid, ethyl ester of acrylic acid, butyl ester of acrylic

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acid and 2-ethyhexyl ester of acrylic acid as claimed. However, this is known in the art as evidenced Takenouchi et al.

Takenouchi et al. discloses a semiconductor device having a resinous substrate, the resinous substrate made of polyester (e.g., PET (polyethylene terephlate)), polyimide, fluoroplastic, PES (polyethylene sulfane) (col. 3, lines 49-55). Takenouchi et al. also teaches a resinous layer provided on the resinous substrate including an acrylic resin (e.g. methyl acrylate ester, ethyl acrylate ester, butyl acrylate ester, and 2-ethyhexyl acrylate ester (col. 3, lines 55-60). In addition, Takenouchi et al. discloses providing the film on the substrate with the purpose of leveling the initial surface irregularities (col. 4, lines 10-15).

Therefore, it would have been obvious to a person of ordinary skill in the art at the time the invention was made to modify Tamahiko Nishiki et al. reference by including the resinous substrate taught by Takenouchi et al. in order to reduce cost and to obtain a device easily handled having a larger field of application (Takenouchi et al., col. 1, lines 15-25, col. 3, lines 20-25).

## **Double Patenting**

The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double

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patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

- 11. Claims 28, 32, 36, 44, 48, 52, 72 are rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 1-3, 6-9, 12-13, 15-16,18-19, 21-26, 29-43 of U.S. Patent No. 6,242,758 in view of Mizushima et al. (US 5,066,110) (of record). Claims 1-3, 6-9, 12-13, 15-16,18-19, 21-26 and 29-43 recite the embodiments as claimed except for the pair of substrates opposing to each other. However, Mizushima et al. is presented as evidence to show that would have obvious to a person of ordinary skill to include the pair of substrate in the claims because this is a conventional embodiment on a liquid crystal display device (Mizushima et al., Fig. 2, 5, 7, col. 14, lines 25-65).
- 12. Claims 28, 32, 36, 44, 48, 52, 66-72, 76, 78 and 80 are provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 44, 48, 52, 56 and 59-67 of copending Application No. 10/815,653.

  Although the conflicting claims are not identical, they are not patentably distinct from each other because claims 44, 48, 52, 56 and 59-67 of copending Application No. 10/815,653 anticipated the claims.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

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#### **Conclusion**

13. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Matsunaga et al. (US 5,510,918) teaches several embodiments related to applicant's disclosure.

14. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Maria Guerrero whose telephone number is 571-272-1837.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Zandra Smith can be reached on 571-272-2429. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

January 20, 2006

MARIA F. GUERRERO
PRIMARY EXAMINED

Continuation of Disposition of Claims: Claims withdrawn from consideration are 1-27,29-31,37-39,41-43,49-51,53-55,57-60,64,65,73,75,77 and 79.